

4M-BIT CMOS SYNCHRONOUS FAST SRAM FLOW THROUGH OPERATION

Description

The μ PD4442161-Y is a 262,144-word by 16-bit, the μ PD4442181-Y is a 262,144-word by 18-bit, the μ PD4442321-Y is a 131,072-word by 32-bit and the μ PD4442361-Y is a 131,072-word by 36-bit synchronous static RAM fabricated with advanced CMOS technology using Full-CMOS six-transistor memory cell.

The μ PD4442161-Y, μ PD4442181-Y, μ PD4442321-Y and μ PD4442361-Y integrate unique synchronous peripheral circuitry, 2-bit burst counter and output buffer as well as SRAM core. All input registers are controlled by a positive edge of the single clock input (CLK).

The μ PD4442161-Y, μ PD4442181-Y, μ PD4442321-Y and μ PD4442361-Y are suitable for applications which require synchronous operation, high speed, low voltage, high density and wide bit configuration, such as cache and buffer memory.

ZZ has to be set LOW at the normal operation. When ZZ is set HIGH, the SRAM enters Power Down State ("Sleep"). In the "Sleep" state, the SRAM internal state is preserved. When ZZ is set LOW again, the SRAM resumes normal operation.

The μ PD4442161-Y, μ PD4442181-Y, μ PD4442321-Y and μ PD4442361-Y are packaged in 100-pin PLASTIC LQFP with a 1.4 mm package thickness for high density and low capacitive loading.

Features

- 3.3 V (A version) or 2.5 V (C version) Core Supply
- Synchronous operation
- Extended operating temperature ($T_A = -40$ to $+85$ °C)
- Internally self-timed write control
- Burst read / write : Interleaved burst and linear burst sequence
- Fully registered inputs for flow through operation
- All registers triggered off positive clock edge
- 3.3 V or 2.5 V LVTTTL Compatible : All inputs and outputs
- Fast clock access time : 6.5 ns (133 MHz), 7.5 ns (117 MHz), 8.5 ns (100 MHz)
- Asynchronous output enable : /G
- Burst sequence selectable : MODE
- Sleep mode : ZZ (ZZ = Open or Low : Normal operation)
- Separate byte write enable : /BW1 - /BW4 (μ PD4442321-Y, μ PD4442361-Y), /BW1 - /BW2 (μ PD4442161-Y, μ PD4442181-Y), /BWE
- Global write enable : /GW
- Three chip enables for easy depth expansion
- Common I/O using three state outputs

The information in this document is subject to change without notice. Before using this document, please confirm that this is the latest version.
Not all devices/types available in every country. Please check with local NEC representative for availability and additional information.

Ordering Information

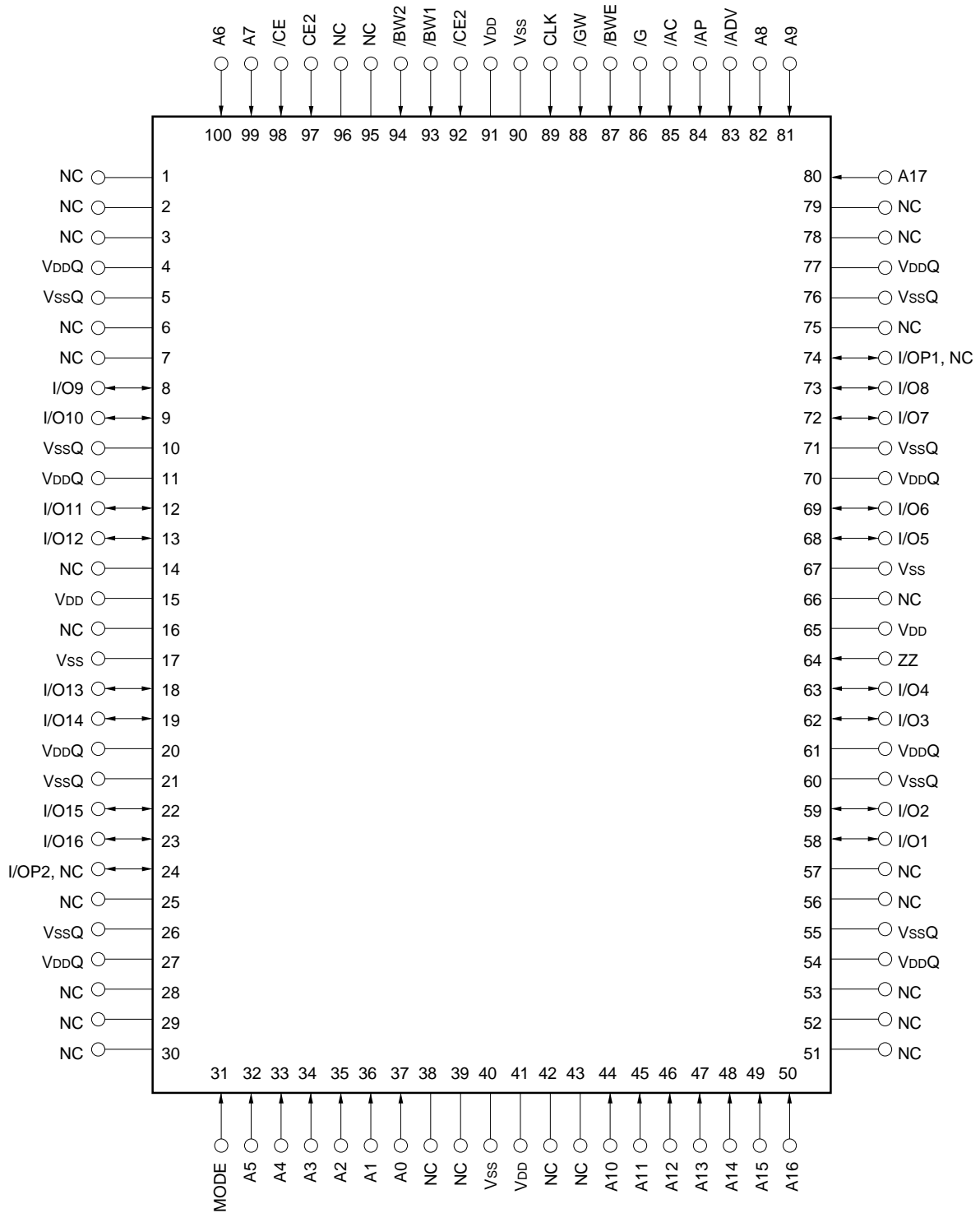
Part number	Access Time ns	Clock Frequency MHz	Core Supply Voltage V	I/O Interface	Package	Remark
μPD4442161GF-A65Y	6.5	133	3.3 ± 0.165	3.3 V or 2.5 V LVTTTL	100-pin PLASTIC LQFP (14 × 20)	A version
μPD4442161GF-A75Y	7.5	117				
μPD4442161GF-A85Y	8.5	100				
μPD4442181GF-A65Y	6.5	133				
μPD4442181GF-A75Y	7.5	117				
μPD4442181GF-A85Y	8.5	100				
μPD4442321GF-A65Y	6.5	133				
μPD4442321GF-A75Y	7.5	117				
μPD4442321GF-A85Y	8.5	100				
μPD4442361GF-A65Y	6.5	133				
μPD4442361GF-A75Y	7.5	117				
μPD4442361GF-A85Y	8.5	100				
μPD4442161GF-C75Y ^{Note}	7.5	117	2.5 ± 0.125	2.5 V LVTTTL		C version
μPD4442161GF-C85Y ^{Note}	8.5	100				
μPD4442181GF-C75Y ^{Note}	7.5	117				
μPD4442181GF-C85Y ^{Note}	8.5	100				
μPD4442321GF-C75Y ^{Note}	7.5	117				
μPD4442321GF-C85Y ^{Note}	8.5	100				
μPD4442361GF-C75Y ^{Note}	7.5	117				
μPD4442361GF-C85Y ^{Note}	8.5	100				

Note Under development

Pin Configurations (Marking Side)

/xxx indicates active low signal.

100-pin PLASTIC LQFP (14 × 20) [μPD4442161GF-Y, μPD4442181GF-Y]



Remark Refer to **Package Drawing** for 1-pin index mark.

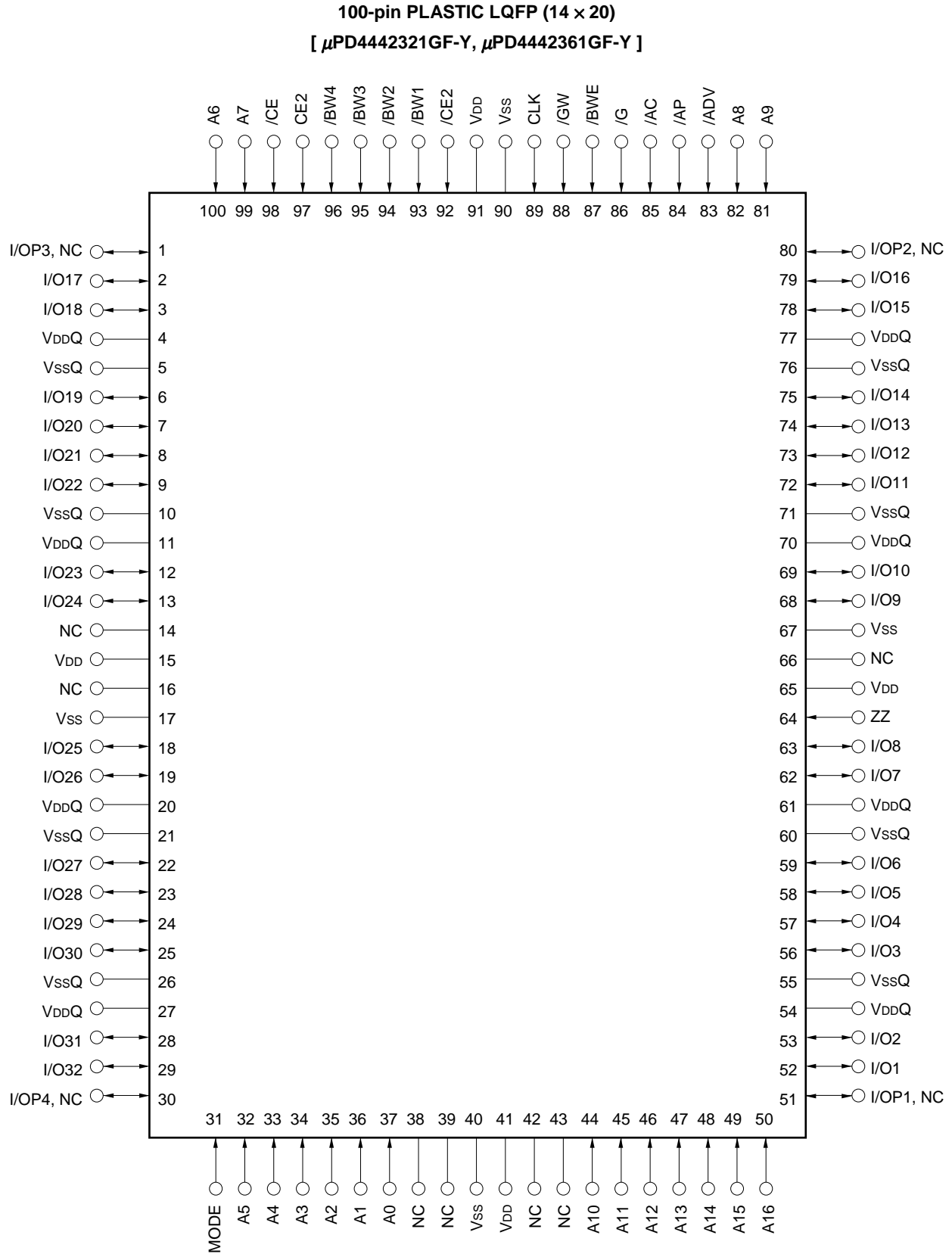
Pin Identifications

[μPD4442161GF-Y, μPD4442181GF-Y]

Symbol	Pin No.	Description
A0 - A17	37, 36, 35, 34, 33, 32, 100, 99, 82, 81, 44, 45, 46, 47, 48, 49, 50, 80	Synchronous Address Input
I/O1 - I/O16	58, 59, 62, 63, 68, 69, 72, 73, 8, 9, 12, 13, 18, 19, 22, 23	Synchronous Data In, Synchronous / Asynchronous Data Out
I/OP1, NC ^{Note}	74	Synchronous Data In (Parity), Synchronous / Asynchronous Data Out (Parity)
I/OP2, NC ^{Note}	24	
/ADV	83	Synchronous Burst Address Advance Input
/AP	84	Synchronous Address Status Processor Input
/AC	85	Synchronous Address Status Controller Input
/CE, CE2, /CE2	98, 97, 92	Synchronous Chip Enable Input
/BW1, /BW2, /BWE	93, 94, 87	Synchronous Byte Write Enable Input
/GW	88	Synchronous Global Write Input
/G	86	Asynchronous Output Enable Input
CLK	89	Clock Input
MODE	31	Asynchronous Burst Sequence Select Input Do not change state during normal operation
ZZ	64	Asynchronous Power Down State Input
VDD	15, 41, 65, 91	Power Supply
VSS	17, 40, 67, 90	Ground
VDDQ	4, 11, 20, 27, 54, 61, 70, 77	Output Buffer Power Supply
VSSQ	5, 10, 21, 26, 55, 60, 71, 76	Output Buffer Ground
NC	1, 2, 3, 6, 7, 14, 16, 25, 28, 29, 30, 38, 39, 42, 43, 51, 52, 53, 56, 57, 66, 75, 78, 79, 95, 96	No Connection

Note NC (No Connection) is used in the μPD4442161GF-Y.

I/OP1 - I/OP2 are used in the μPD4442181GF-Y.



Remark Refer to **Package Drawing** for 1-pin index mark.

[μPD4442321GF-Y, μPD4442361GF-Y]

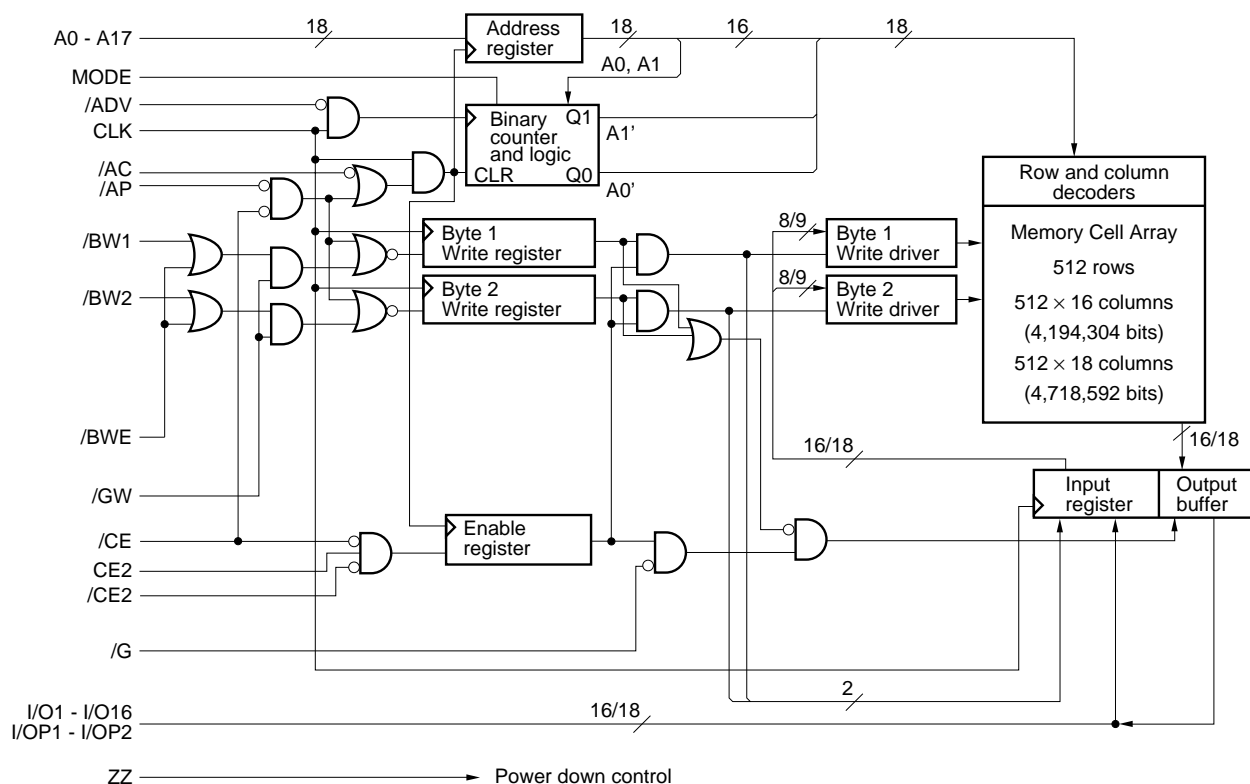
Symbol	Pin No.	Description
A0 - A16	37, 36, 35, 34, 33, 32, 100, 99, 82, 81, 44, 45, 46, 47, 48, 49, 50	Synchronous Address Input
I/O1 - I/O32	52, 53, 56, 57, 58, 59, 62, 63, 68, 69, 72, 73, 74, 75, 78, 79, 2, 3, 6, 7, 8, 9, 12, 13, 18, 19, 22, 23, 24, 25, 28, 29	Synchronous Data In, Synchronous / Asynchronous Data Out
I/OP1, NC ^{Note}	51	Synchronous Data In (Parity), Synchronous / Asynchronous Data Out (Parity)
I/OP2, NC ^{Note}	80	
I/OP3, NC ^{Note}	1	
I/OP4, NC ^{Note}	30	
/ADV	83	Synchronous Burst Address Advance Input
/AP	84	Synchronous Address Status Processor Input
/AC	85	Synchronous Address Status Controller Input
/CE, CE2, /CE2	98, 97, 92	Synchronous Chip Enable Input
/BW1 - /BW4, /BWE	93, 94, 95, 96, 87	Synchronous Byte Write Enable Input
/GW	88	Synchronous Global Write Input
/G	86	Asynchronous Output Enable Input
CLK	89	Clock Input
MODE	31	Asynchronous Burst Sequence Select Input Do not change state during normal operation
ZZ	64	Asynchronous Power Down State Input
VDD	15, 41, 65, 91	Power Supply
VSS	17, 40, 67, 90	Ground
VDDQ	4, 11, 20, 27, 54, 61, 70, 77	Output Buffer Power Supply
VSSQ	5, 10, 21, 26, 55, 60, 71, 76	Output Buffer Ground
NC	14, 16, 38, 39, 42, 43, 66	No Connection

Note NC (No Connection) is used in the μPD4442321GF-Y.

I/OP1 - I/OP4 are used in the μPD4442361GF-Y.

Block Diagrams

[μPD4442161-Y, μPD4442181-Y]



Burst Sequence

[μPD4442161-Y, μPD4442181-Y]

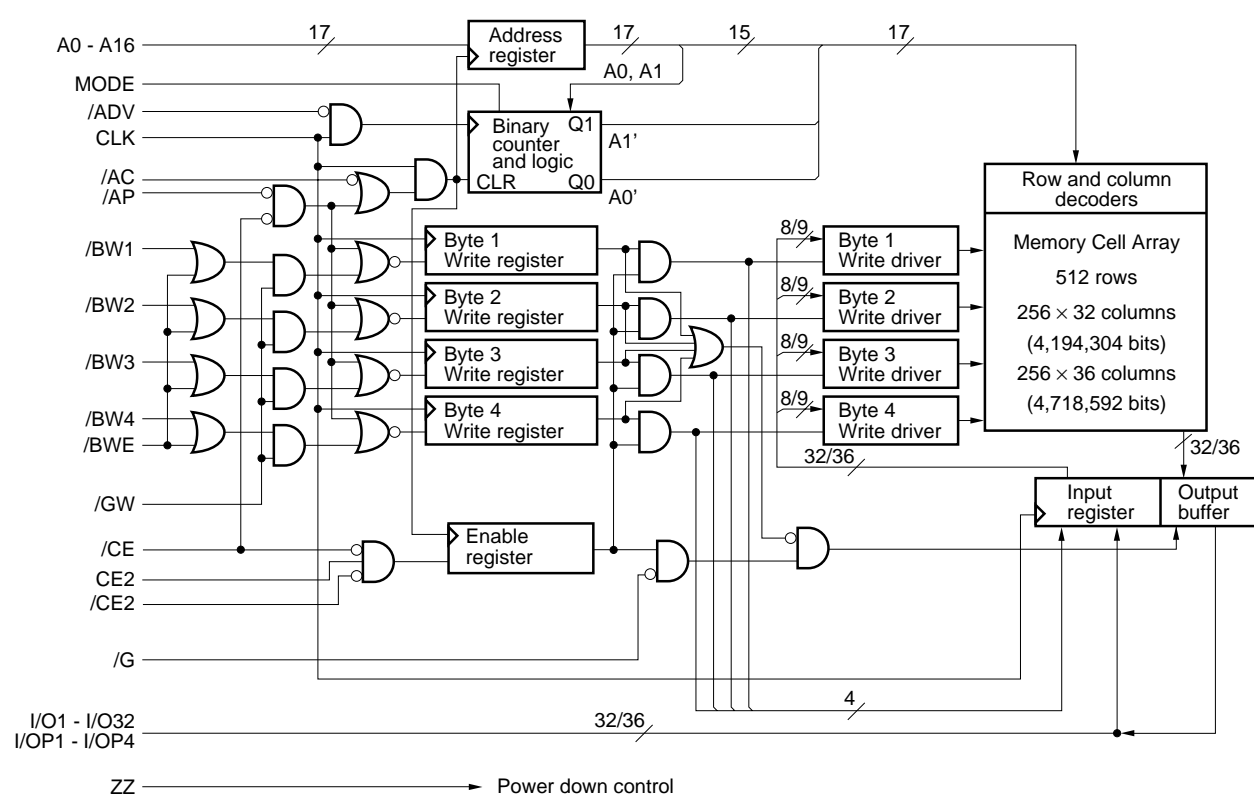
Interleaved Burst Sequence Table (MODE = Open or VDD)

External Address	A17 - A2, A1, A0
1st Burst Address	A17 - A2, A1, /A0
2nd Burst Address	A17 - A2, /A1, A0
3rd Burst Address	A17 - A2, /A1, /A0

Linear Burst Sequence Table (MODE = Vss)

External Address	A17 - A2, 0, 0	A17 - A2, 0, 1	A17 - A2, 1, 0	A17 - A2, 1, 1
1st Burst Address	A17 - A2, 0, 1	A17 - A2, 1, 0	A17 - A2, 1, 1	A17 - A2, 0, 0
2nd Burst Address	A17 - A2, 1, 0	A17 - A2, 1, 1	A17 - A2, 0, 0	A17 - A2, 0, 1
3rd Burst Address	A17 - A2, 1, 1	A17 - A2, 0, 0	A17 - A2, 0, 1	A17 - A2, 1, 0

[μPD4442321-Y, μPD4442361-Y]



[μPD4442321-Y, μPD4442361-Y]

Interleaved Burst Sequence Table (MODE = Open or VDD)

External Address	A16 - A2, A1, A0
1st Burst Address	A16 - A2, A1, /A0
2nd Burst Address	A16 - A2, /A1, A0
3rd Burst Address	A16 - A2, /A1, /A0

Linear Burst Sequence Table (MODE = Vss)

External Address	A16 - A2, 0, 0	A16 - A2, 0, 1	A16 - A2, 1, 0	A16 - A2, 1, 1
1st Burst Address	A16 - A2, 0, 1	A16 - A2, 1, 0	A16 - A2, 1, 1	A16 - A2, 0, 0
2nd Burst Address	A16 - A2, 1, 0	A16 - A2, 1, 1	A16 - A2, 0, 0	A16 - A2, 0, 1
3rd Burst Address	A16 - A2, 1, 1	A16 - A2, 0, 0	A16 - A2, 0, 1	A16 - A2, 1, 0

Asynchronous Truth Table

Operation	/G	I/O
Read Cycle	L	Dout
Read Cycle	H	Hi-Z
Write Cycle	×	Hi-Z, Din
Deselected	×	Hi-Z

Remark × : don't care

Synchronous Truth Table

Operation	/CE	CE2	/CE2	/AP	/AC	/ADV	/WRITE	CLK	Address
Deselected ^{Note}	H	×	×	×	L	×	×	L → H	None
Deselected ^{Note}	L	L	×	L	×	×	×	L → H	None
Deselected ^{Note}	L	×	H	L	×	×	×	L → H	None
Deselected ^{Note}	L	L	×	H	L	×	×	L → H	None
Deselected ^{Note}	L	×	H	H	L	×	×	L → H	None
Read Cycle / Begin Burst	L	H	L	L	×	×	×	L → H	External
Read Cycle / Begin Burst	L	H	L	H	L	×	H	L → H	External
Read Cycle / Continue Burst	×	×	×	H	H	L	H	L → H	Next
Read Cycle / Continue Burst	H	×	×	×	H	L	H	L → H	Next
Read Cycle / Suspend Burst	×	×	×	H	H	H	H	L → H	Current
Read Cycle / Suspend Burst	H	×	×	×	H	H	H	L → H	Current
Write Cycle / Begin Burst	L	H	L	H	L	×	L	L → H	External
Write Cycle / Continue Burst	×	×	×	H	H	L	L	L → H	Next
Write Cycle / Continue Burst	H	×	×	×	H	L	L	L → H	Next
Write Cycle / Suspend Burst	×	×	×	H	H	H	L	L → H	Current
Write Cycle / Suspend Burst	H	×	×	×	H	H	L	L → H	Current

Note Deselect status is held until new "Begin Burst" entry.

Remarks 1. × : don't care

2. /WRITE = L means any one or more byte write enables (/BW1, /BW2, /BW3 or /BW4) and /BWE are LOW or /GW is LOW.

/WRITE = H means the following two cases.

(1) /BWE and /GW are HIGH.

(2) /BW1, /BW2, /BW3, /BW4 and /GW are HIGH, and /BWE is LOW.

Partial Truth Table for Write Enables

[μ PD4442161-Y, μ PD4442181-Y]

Operation	/GW	/BWE	/BW1	/BW2
Read Cycle	H	H	×	×
Read Cycle	H	L	H	H
Write Cycle / Byte 1 Only	H	L	L	H
Write Cycle / All Bytes	H	L	L	L
Write Cycle / All Bytes	L	×	×	×

Remark × : don't care

[μ PD4442321-Y, μ PD4442361-Y]

Operation	/GW	/BWE	/BW1	/BW2	/BW3	/BW4
Read Cycle	H	H	×	×	×	×
Read Cycle	H	L	H	H	H	H
Write Cycle / Byte 1 Only	H	L	L	H	H	H
Write Cycle / All Bytes	H	L	L	L	L	L
Write Cycle / All Bytes	L	×	×	×	×	×

Remark × : don't care

ZZ (Sleep) Truth Table

ZZ	Chip Status
$\leq 0.2\text{ V}$	Active
Open	Active
$\geq V_{DD} - 0.2\text{ V}$	Sleep

Electrical Specifications**Absolute Maximum Ratings**

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit	Note
Supply voltage (A version)	V _{DD}		-0.5		+4.0	V	
Supply voltage (C version)	V _{DD}		-0.5		+3.0	V	
Output supply voltage	V _{DDQ}		-0.5		V _{DD}	V	
Input voltage	V _{IN}		-0.5		V _{DD} + 0.5	V	1, 2
Input / Output voltage	V _{I/O}		-0.5		V _{DDQ} + 0.5	V	1, 2
Operating ambient temperature	T _A		-40		+85	°C	
Storage temperature	T _{stg}		-55		+125	°C	

Notes 1. -2.0 V (MIN.) (Pulse width : 2 ns)

2. V_{DDQ} + 2.3 V (MAX.) (Pulse width : 2 ns)

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Recommended DC Operating Conditions (T_A = -40 to +85 °C)**(A version)**

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply voltage	V _{DD}		3.135	3.3	3.465	V
2.5 V LVTTTL interface						
Output supply voltage	V _{DDQ}		2.375	2.5	2.9	V
High level input voltage	V _{IH}		1.7		V _{DDQ} + 0.3	V
Low level input voltage	V _{IL}		-0.3 ^{Note}		+0.7	V
3.3 V LVTTTL interface						
Output supply voltage	V _{DDQ}		3.135	3.3	3.465	V
High level input voltage	V _{IH}		2.0		V _{DDQ} + 0.3	V
Low level input voltage	V _{IL}		-0.3 ^{Note}		+0.8	V

Note -0.8 V (MIN.) (Pulse width : 2 ns)

(C version)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply voltage	V _{DD}		2.375	2.5	2.625	V
Output supply voltage	V _{DDQ}		2.375	2.5	2.625	V
High level input voltage	V _{IH}		1.7		V _{DDQ} + 0.3	V
Low level input voltage	V _{IL}		-0.3 ^{Note}		+0.7	V

Note -0.8 V (MIN.) (Pulse width : 2 ns)

DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)

Parameter	Symbol	Test condition		MIN.	TYP.	MAX.	Unit	Note
Input leakage current	I _{LI}	V _{IN} (except ZZ, MODE) = 0 V to V _{DD}		−2		+2	μA	
I/O leakage current	I _{LO}	V _{I/O} = 0 V to V _{DDQ} , Outputs are disabled.		−2		+2	μA	
Operating supply current	I _{DD}	Device selected, Cycle = MAX.	-A65Y			330	mA	
		V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH} ,	-A75Y, -C75Y			300		
		I _{I/O} = 0 mA	-A85Y, -C85Y			280		
	I _{DD1}	Suspend cycle, Cycle = MAX. /AC, /AP, /ADV, /GW, /BWEs ≥ V _{IH} , V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH} , I _{I/O} = 0 mA				150		
Standby supply current	I _{SB}	Device deselected, Cycle = 0 MHz, V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH} , All inputs are static.				30	mA	
	I _{SB1}	Device deselected, Cycle = 0 MHz, V _{IN} ≤ 0.2 V or V _{IN} ≥ V _{DD} − 0.2 V, V _{I/O} ≤ 0.2 V, All inputs are static.				12		
	I _{SB2}	Device deselected, Cycle = MAX. V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH}				150		
Power down supply current	I _{SBZZ}	ZZ ≥ V _{DD} − 0.2 V, V _{I/O} ≤ V _{DDQ} + 0.2 V				12	mA	
2.5 V LVTTL interface								
High level output voltage	V _{OH}	I _{OH} = −2.0 mA		1.7			V	
		I _{OH} = −1.0 mA		2.1				
Low level output voltage	V _{OL}	I _{OL} = +2.0 mA				0.7	V	
		I _{OL} = +1.0 mA				0.4		
3.3 V LVTTL interface								
High level output voltage	V _{OH}	I _{OH} = −4.0 mA		2.4			V	
Low level output voltage	V _{OL}	I _{OL} = +8.0 mA				0.4	V	

Remark These DC characteristics are in common regardless product classification.

Capacitance (T_A = 25 °C, f = 1MHz)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	C _{IN}	V _{IN} = 0 V			4.5	pF
Input / Output capacitance	C _{I/O}	V _{I/O} = 0 V			7.0	pF
Clock input capacitance	C _{clk}	V _{clk} = 0 V			6.0	pF

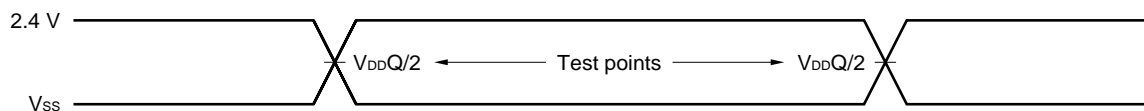
Remark These parameters are not 100% tested.

AC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)

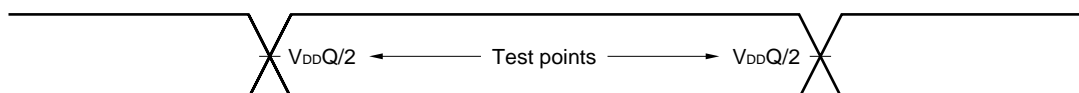
AC Test Conditions

2.5 V LVTTTL Interface

Input waveform (Rise / Fall time ≤ 2.4 ns)

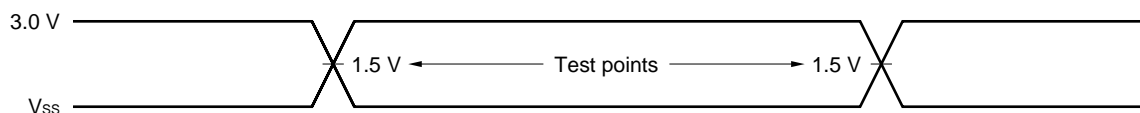


Output waveform

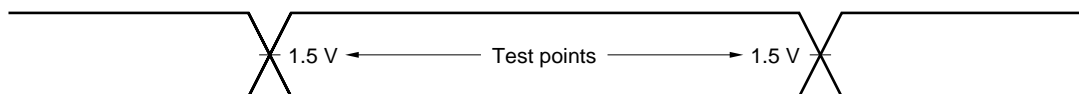


3.3 V LVTTTL Interface

Input waveform (Rise / Fall time ≤ 3.0 ns)



Output waveform

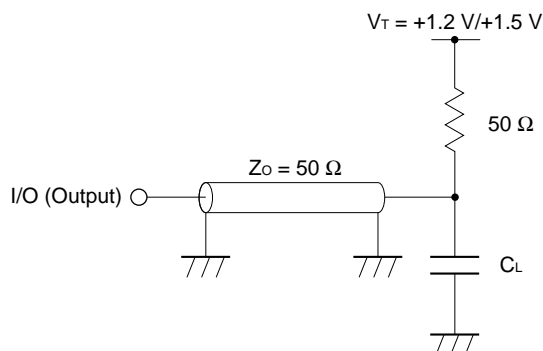


Output load condition

C_L : 30 pF

5 pF (TKHQX1, TKHQX2, TGLQX, TGHQZ, TKHQZ)

Figure1 External load at test

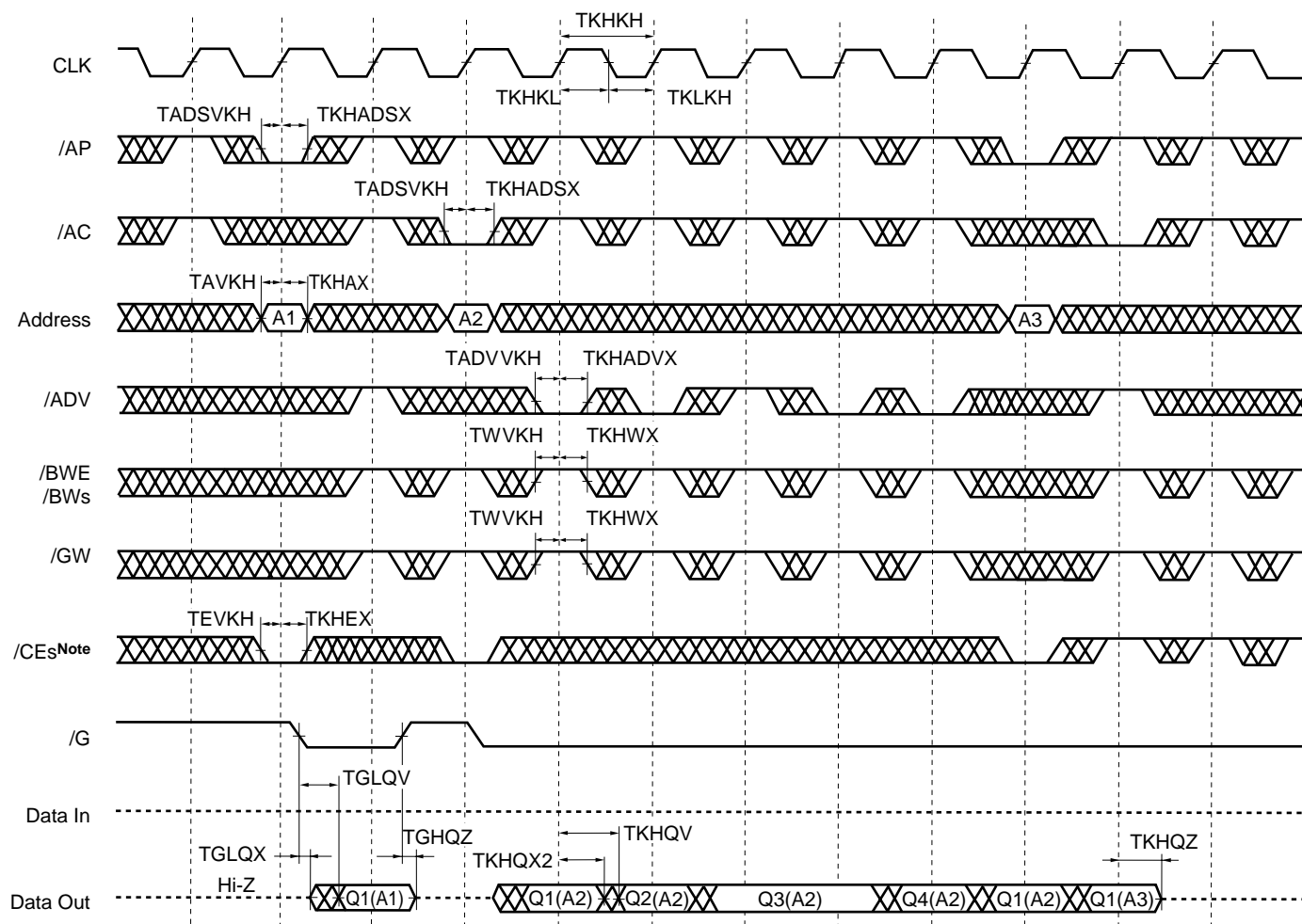


Remark C_L includes capacitances of the probe and jig, and stray capacitances.

Read and Write Cycle

Parameter		Symbol		-A65Y (133 MHz)		-A75Y, -C75Y (117 MHz)		-A85Y, -C85Y (100MHz)		Unit	Note
		Standard	Alias	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Cycle time		TKHKH	TCYC	7.5	–	8.6	–	10.0	–	ns	
Clock access time		TKHQV	TCD	–	6.5	–	7.5	–	8.5	ns	
Output enable access time		TGLQV	TOE	–	3.5	–	3.5	–	3.5	ns	
Clock high to output active		TKHQX1	TDC1	2.5	–	2.5	–	2.5	–	ns	
Clock high to output change		TKHQX2	TDC2	2.5	–	2.5	–	2.5	–	ns	
Output enable to output active		TGLQX	TOLZ	0	–	0	–	0	–	ns	
Output disable to output high-Z		TGHQZ	TOHZ	0	3.5	0	3.5	0	3.5	ns	
Clock high to output high-Z		TKHQZ	TCZ	2.5	4.0	2.5	4.0	2.5	4.0	ns	
Clock high pulse width		TKHKL	TCH	2.5	–	2.5	–	2.5	–	ns	
Clock low pulse width		TKLKH	TCL	2.5	–	2.5	–	2.5	–	ns	
Setup times	Address	TAVKH	TAS	1.5	–	1.5	–	2.0	–	ns	
	Address status	TADSVKH	TSS								
	Data in	TDVKH	TDS								
	Write enable	TWVKH	TWS								
	Address advance	TADVVKH	–								
	Chip enable	TEVKH	–								
Hold times	Address	TKHAX	TAH	0.5	–	0.5	–	0.5	–	ns	
	Address status	TKHADSX	TSH								
	Data in	TKHDX	TDH								
	Write enable	TKHWX	TWH								
	Address advance	TKHADVX	–								
	Chip enable	TKHEX	–								
Power down entry time		TZZE	TZZE	–	7.5	–	8.6	–	10.0	ns	
Power down recovery time		TZZR	TZZR	–	7.5	–	8.6	–	10.0	ns	

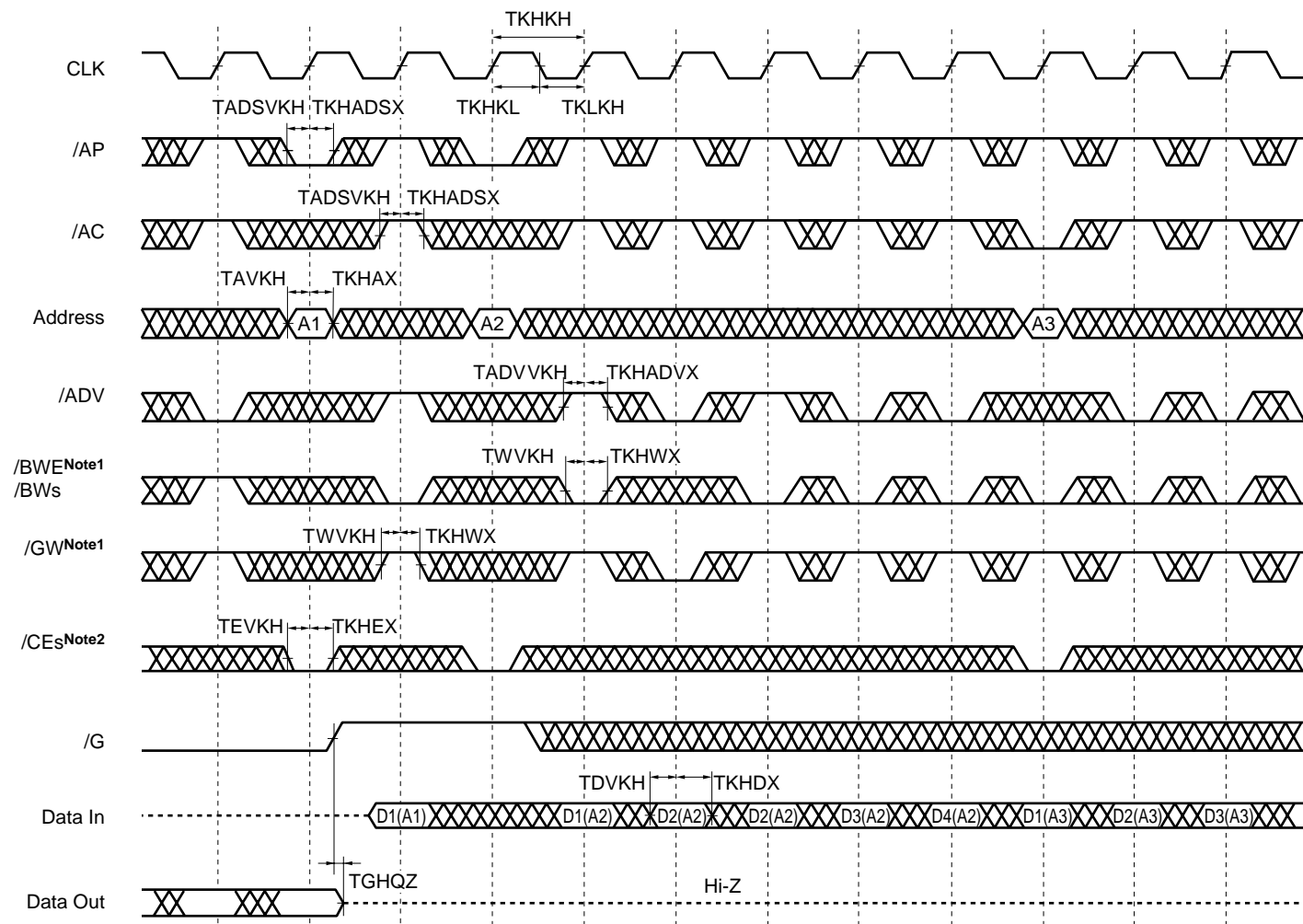
READ CYCLE



Note /CEs refers to /CE, CE2 and /CE2. When /CEs is LOW, /CE and /CE2 are LOW and CE2 is HIGH. When /CEs is HIGH, /CE and /CE2 are HIGH and CE2 is LOW.

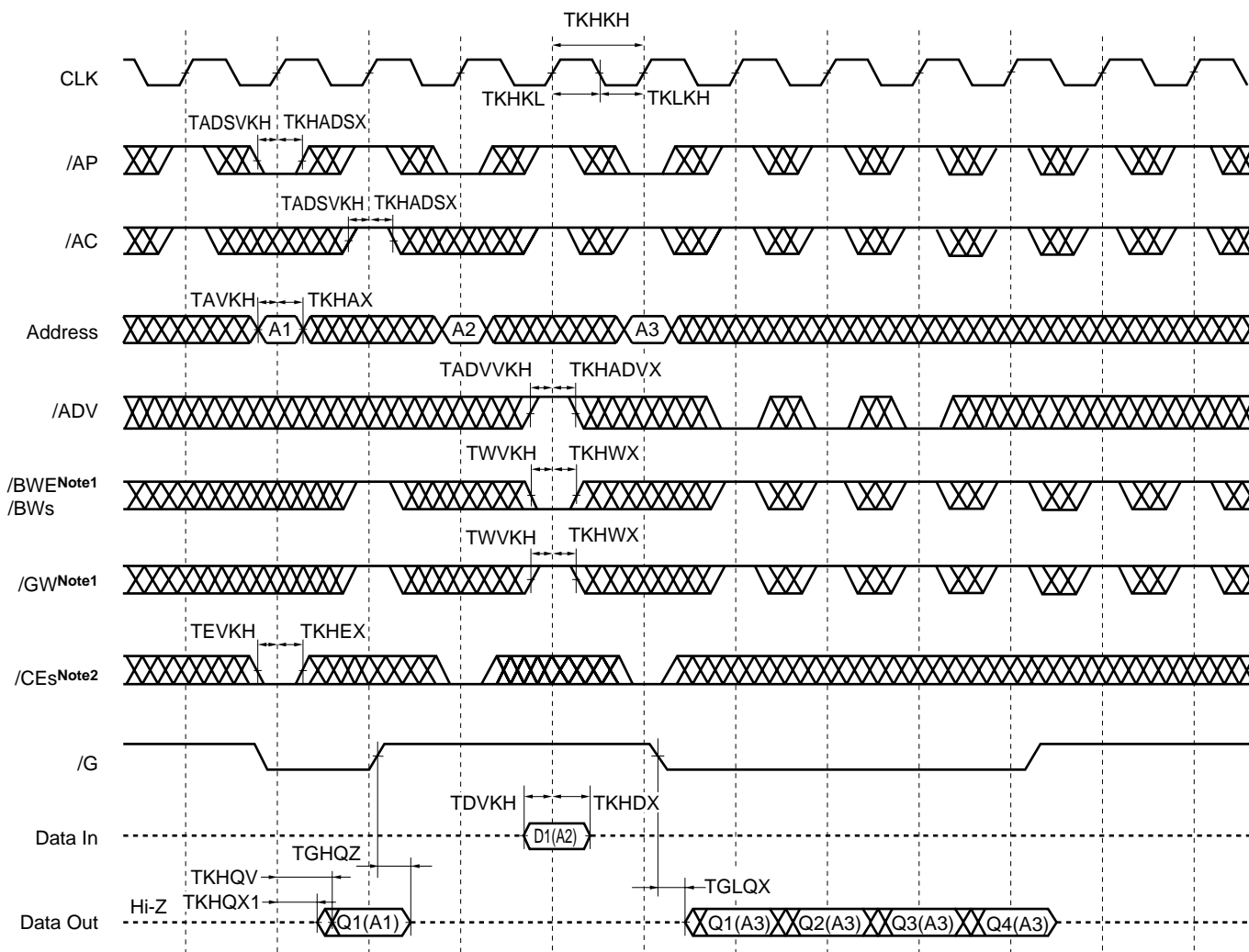
Remark Qn(A2) refers to output from address A2. Q1-Q4 refer to outputs according to burst sequence.

WRITE CYCLE



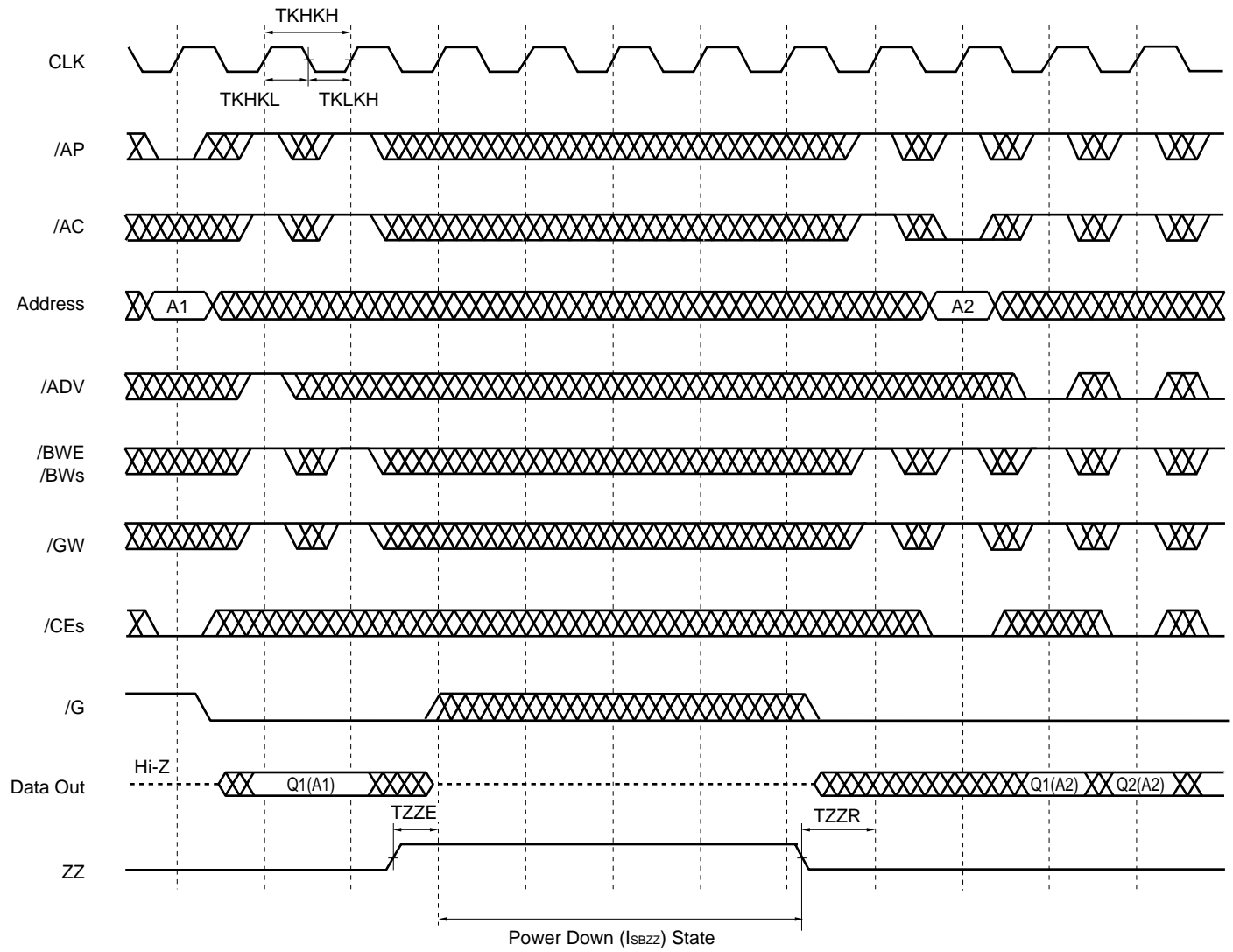
- Notes**
1. All bytes WRITE can be initiated by /GW LOW or /GW HIGH and /BWE, /BW1-/BW4 LOW.
 2. /CES refers to /CE, CE2 and /CE2. When /CES is LOW, /CE and /CE2 are LOW and CE2 is HIGH. When /CES is HIGH, /CE and /CE2 are HIGH and CE2 is LOW.

READ / WRITE CYCLE

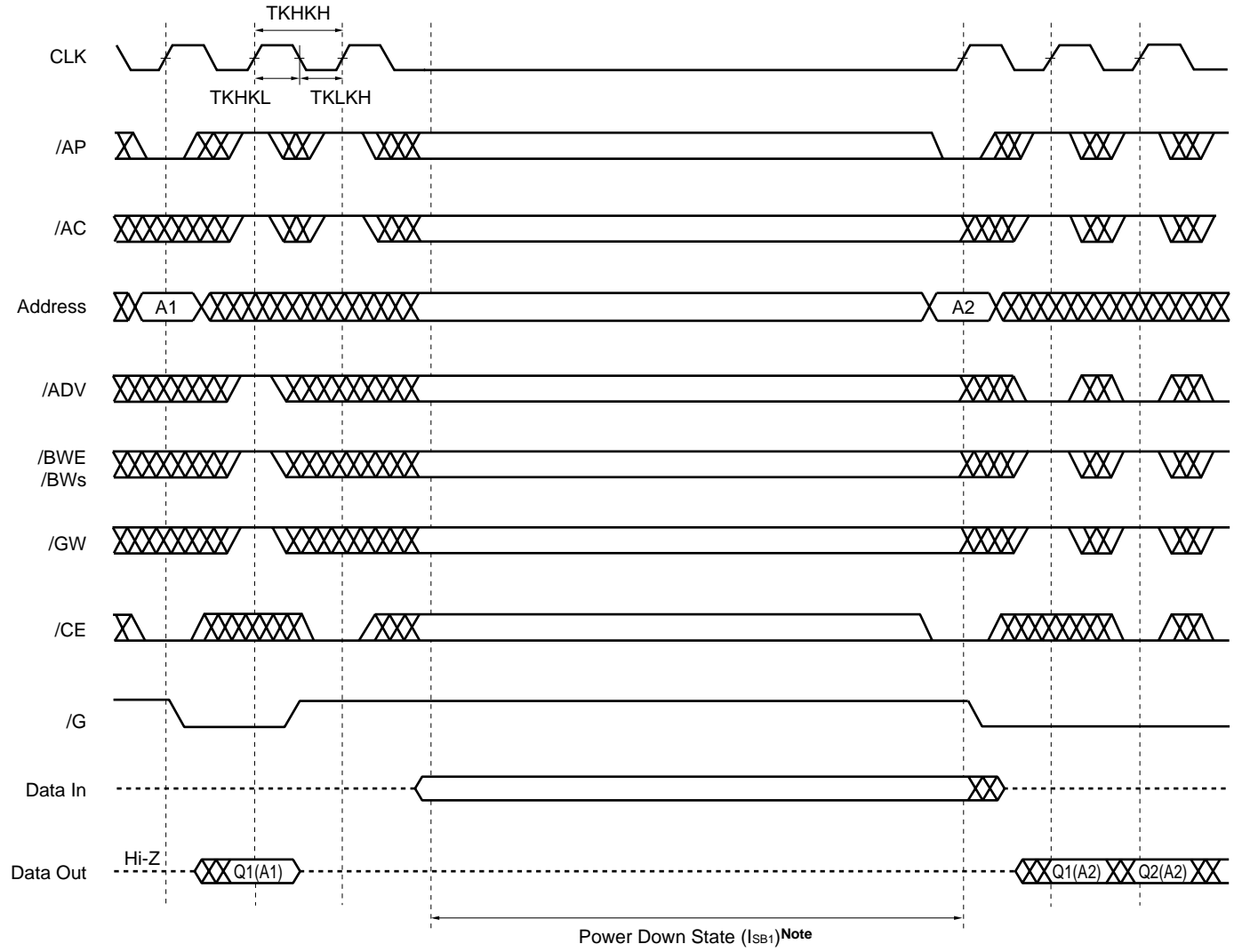


- Notes**
1. All bytes WRITE can be initiated by /GW LOW or /GW HIGH and /BWE, /BW1-/BW4 LOW.
 2. /CEs refers to /CE, CE2 and /CE2. When /CEs is LOW, /CE and /CE2 are LOW and CE2 is HIGH. When /CEs is HIGH, /CE and /CE2 are HIGH and CE2 is LOW.

POWER DOWN (ZZ) CYCLE



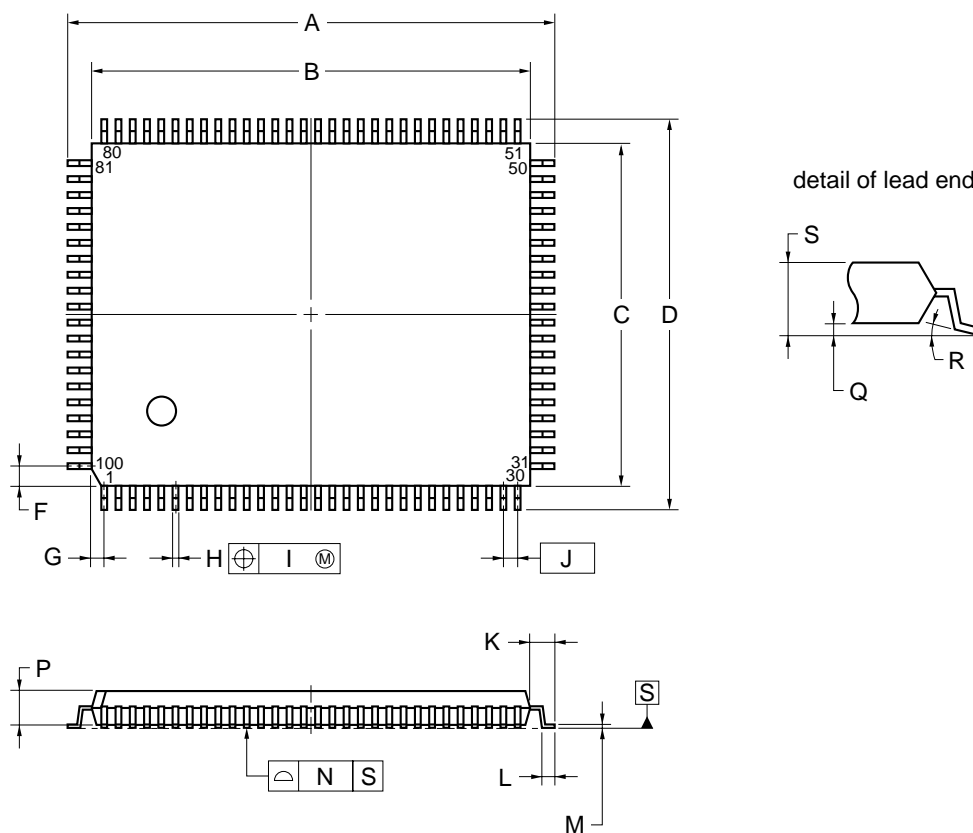
STOP CLOCK CYCLE



Note $V_{IN} \leq 0.2 \text{ V}$ or $V_{IN} \geq V_{DD} - 0.2 \text{ V}$, $V_{IO} \leq 0.2 \text{ V}$

Package Drawing

100-PIN PLASTIC LQFP (14x20)



NOTE

Each lead centerline is located within 0.13 mm of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS
A	22.0±0.2
B	20.0±0.2
C	14.0±0.2
D	16.0±0.2
F	0.825
G	0.575
H	0.32 ^{+0.08} _{-0.07}
I	0.13
J	0.65 (T.P.)
K	1.0±0.2
L	0.5±0.2
M	0.17 ^{+0.06} _{-0.05}
N	0.10
P	1.4
Q	0.125±0.075
R	3° ^{+7°} _{-3°}
S	1.7 MAX.

S100GF-65-8ET-1

Recommended Soldering Condition

Please consult with our sales offices for soldering conditions of the μ PD4442161-Y, 4442181-Y, 4442321-Y and 4442361-Y.

Types of Surface Mount Devices

μ PD4442161GF-Y : 100-pin PLASTIC LQFP (14 × 20)

μ PD4442181GF-Y : 100-pin PLASTIC LQFP (14 × 20)

μ PD4442321GF-Y : 100-pin PLASTIC LQFP (14 × 20)

μ PD4442361GF-Y : 100-pin PLASTIC LQFP (14 × 20)

[MEMO]

NOTES FOR CMOS DEVICES

① PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

② HANDLING OF UNUSED INPUT PINS FOR CMOS

Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to V_{DD} or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

③ STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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 "Specific": Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems and medical equipment for life support, etc.
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